



# LIST OF SPECIFICATIONS FOR SUPPLIERS

Last Update 05/11/2019

N° SPEC.	REV.	REVISION DATE (dd/mm/yyyy)	TYPE	DESCRIPTION	VALID SINCE (dd/mm/yyyy)
STA 204	9	28/10/2019	Alloy	Nickel base alloy for VACUUM investment vacuum castings INCONEL 718	28/10/2019
STA 205	5	30/09/2011	Alloy	Nickel base alloy for VACUUM investment castings MSRR7040 / NIMONIC C 263	30/09/2011
STA 206	10	14/02/2019	Alloy	Nickel base alloy for VACUUM investment castings MSRR 7046	14/02/2019
STA 209	7	09/05/2013	Alloy	Nickel base alloy for VACUUM investment castings INCONEL 792	09/05/2013
STA 210	7	15/09/2011	Alloy	Nickel base alloy for VACUUM investment castings INCONEL 939	15/09/2011
STA 211	21	29/06/2017	Alloy	Nickel base alloy for VACUUM investment castings 70-30 INCONEL 738 LC	29/06/2017
STA 214	6	02/02/2012	Alloy	Nickel base alloy for VACUUM investment castings UDIMET 500	02/02/2012
STA 215	12	29/06/2017	Alloy	Nickel base alloy for VACUUM investment castings HASTELLOY X	29/06/2017
STA 218	1	09/01/2019	Alloy	Nickel base alloy for VACUUM castings INCONEL 713 LC	09/01/2019
STA 219	6	07/02/2013	Alloy	Nickel base alloy for VACUUM investment castings 247 LC	07/02/2013
STA 222	2	20/05/2013	Alloy	Cobalt base alloy for VACUUM investment castings MAR M 509	20/05/2013
STA 226	4	13/09/2011	Alloy	Nickel base alloy for VACUUM investment castings INCONEL 939 MOD.	13/09/2011
STA 227	6	29/06/2017	Alloy	Cobalt base alloys for VACUUM investment castings FSX 414	29/06/2017
STA 228	2	22/07/2011	Alloy	Nickel base alloy for VACUUM investment castings INCONEL 939 WELDABLE	22/07/2011
STA 230	1	02/02/2012	Alloy	Nickel base alloys for VACUUM investment castings UDIMET500 CONCAST	02/02/2012
STA 241	0	03/02/2012	Alloy	Nickel base alloys for VACUUM investment castings EEQ 111	03/02/2012
STA 242	3	29/06/2017	Alloy	Nickel base alloys for investment vacuum castings PSM 116	29/06/2017
STA 243	2	29/06/2017	Alloy	Nickel base alloys for investment vacuum castings 50-50 VACUUM	29/06/2017
STA 252	5	27/09/2011	Alloy	Cobalt base alloys for AIR investment castings STELLITE X 40	27/09/2011
STA 253	16	29/06/2017	Alloy	Nickel base alloys for AIR investment castings HASTELLOY X	29/06/2017
STA 254	7	08/10/2012	Alloy	Cobalt base alloys for AIR investment castings STELLITE X 45	08/10/2012
STA 255	12	29/06/2017	Alloy	Iron base alloys for AIR investment castings 17-4/PH	29/06/2017
STA 259	9	08/05/2019	Alloy	Iron base alloys for AIR investment castings N 155	08/05/2019
STA 263	3	20/10/2011	Alloy	Iron base alloys for AIR investment castings GX12CrNi2521 AISI310S	20/10/2011
STA 264	7	11/10/2011	Alloy	Iron base alloys for AIR investment castings GX23CrMoV12.1	11/10/2011
STA 265	1	25/01/2013	Alloy	Iron base alloys for AIR investment castings AISI302 AIR	25/01/2013

STA 267	5	12/10/2011	Alloy	Iron base alloys for AIR investment castings AISI 304	12/10/2011
STA 290	4	27/06/2013	Alloy	Iron base alloys for AIR investment castings FV 520 produced with AIR casting method	27/06/2013
STA 291	5	05/03/2012	Alloy	Iron base alloys for AIR investment castings ALLOY 6517 produced with air casting process	05/03/2012
STA 327	11	29/06/2017	Alloy	Cobalt base alloys for AIR investment castings FSX 414 produced with VIM/AOD/CC method	29/06/2017
STA 356	2	05/11/2004	Alloy	Iron base alloys for AIR investment castings STG 13 TNI	05/11/2004
STA 361	4	06/02/2013	Alloy	Iron base alloys for AIR investment castings Z12C13	06/02/2013
STA 383	2	22/01/2013	Alloy	Iron base alloy s for AIR investment castings TYPE AISI 347 – Z10CNNb18	22/01/2013
STA 390	0	11/10/2011	Alloy	Iron base alloys for AIR investment castings GX 23 CrMoV12-1 produced with AIM / AOD / CC method	11/10/2011
STA 392	0	20/10/2011	Alloy	Iron base alloys for AIR investment castings FV520 produced with AIM / AOD / CC method	20/10/2011
STA 400	1	09/11/2016	Alloy	Nickel base alloys for VACUUM investment castings RENE'	09/11/2016
STA 401	0	02/02/2016	Alloy	Nickel base alloys for VACUUM investment castings GTD 241	02/02/2016
STA 402	0	02/02/2016	Alloy	Nickel base alloys for VACUUM investment castings GTD 262	02/02/2016
STA 403	0	11/05/2016	Alloy	Nickel base alloys for VACUUM investment castings 50-50 GTD 141+	11/05/2016
STA 404	0	13/06/2016	Alloy	Nickel base alloys for VACUUM investment castings RENE' N2M	13/06/2016
STA 405	0	15/11/2017	Alloy	Nickel base alloy for VACUUM investment castings INCONEL 792	15/11/2017
STA 406	0	13/03/2018	Alloy	Nickel base alloy for VACUUM investment castings PSM 109	13/03/2018
TTE 001	2	08/10/2018	Heat Treatment	Solution Heat Treatment	08/10/2018
TTE 002	2	08/10/2018	Heat Treatment	Precipitation hardening	08/10/2018
TTE 003	1	27/02/2013	Heat Treatment	Precipitation hardening	27/02/2013
TTE 004	2	14/12/2016	Heat Treatment	Precipitation hardening	14/12/2016
TTE 005	1	27/02/2013	Heat Treatment	Solution Heat Treatment	27/02/2013
TTE 006	1	07/03/2013	Heat Treatment	Precipitation hardening	07/03/2013
TTE 007	1	03/02/2014	Heat Treatment	Solution Heat Treatment	03/02/2014
TTE 008	1	04/03/2013	Heat Treatment	Solution Heat Treatment	04/03/2013
TTE 009	1	05/11/2013	Heat Treatment	Solution Heat Treatment	05/11/2013
TTE 010	1	13/12/2016	Heat Treatment	Solution Heat Treatment	13/12/2016
TTE 011	0	19/10/2011	Heat Treatment	Solution Heat Treatment	19/10/2011
TTE 012	0	20/04/2012	Heat Treatment	Omogeneization	20/04/2012
TTE 013	1	22/06/2012	Heat Treatment	Normalizing	22/06/2012
TTE 014	2	22/06/2012	Heat Treatment	Tempering	22/06/2012
TTE 015	0	07/06/2012	Heat Treatment	Stress Relieve	07/06/2012

TTE 016	0	27/02/2013	Heat Treatment	Coating Simulation – Secondary Heat Treat	27/02/2013
TTE 017	0	04/10/2013	Heat Treatment	Solution Heat Treatment	04/10/2013
TTE 018	0	10/10/2013	Heat Treatment	Omogeneization	10/10/2013
TTE 019	0	10/10/2013	Heat Treatment	Solution Heat Treatment	10/10/2013
TTE 020	0	15/10/2013	Heat Treatment	Solution Heat Treatment	15/10/2013
TTE 021	1	07/11/2013	Heat Treatment	Solution Heat Treatment	07/11/2013
TTE 022	0	16/10/2013	Heat Treatment	Annealing	16/10/2013
TTE 023	0	16/10/2013	Heat Treatment	Annealing	16/10/2013
TTE 024	1	19/02/2014	Heat Treatment	Omogeneization	19/02/2014
TTE 025	1	19/02/2014	Heat Treatment	Solution Heat Treatment	19/02/2014
TTE 026	0	19/01/2017	Heat Treatment	Thermal cycle – Thermal etching pre-LP	19/01/2017
TTE 027	0	03/05/2017	Heat Treatment	Solution Heat Treatment sec. PSM117	03/05/2017
TTE 028	0	27/10/2017	Heat Treatment	Stress relief	27/10/2017
TTE 029	0	07/02/2018	Heat Treatment	Precipitation hardening H1100	07/02/2018
TTE 030	1	08/10/2018	Heat Treatment	Solution Heat Treatment	08/10/2018
HIP 18	3	24/06/2016	HIP		24/06/2016
HIP 20	1	24/06/2016	HIP		24/06/2016
HIP 21	4	24/06/2016	HIP		24/06/2016
HIP 22	2	24/06/2016	HIP		24/06/2016
HIP 24	2	24/06/2016	HIP		24/06/2016
HIP 25	4	24/06/2016	HIP		24/06/2016
HIP 26	3	24/06/2016	HIP		24/06/2016
HIP 27	9	11/10/2017	HIP		11/10/2017
HIP 28	2	24/06/2016	HIP		24/06/2016
HIP 29	0	06/07/2009	HIP		06/07/2009
HIP 30	2	24/06/2016	HIP		24/06/2016
STA 002	0	10/07/2019	HIP	HIP Process – <i>General Requirements</i>	10/07/2019
STA 101	2	28/09/2012	HT / WLD	Requisiti Tecnici di fornitura GAS ARGON Q	28/09/2012
STA 001	1	02/10/2019	NDT	TARATURA DI STRUMENTI FOTOMETRICI Supplier Calibration Requirements - Photometric Tools	02/10/2019
STA 003	0	02/10/2019	NDT	PRODOTTI CONSUMABILI PER PT <i>Supplier Requirements for Consumable PT</i>	02/10/2019
STA 004	0	02/10/2019	NDT	CONTROLLO BRILLANTEZZA PENETRANTE <i>Supplier Check of Penetrant Brightness</i>	02/10/2019