

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 1 of 11

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1. Product identifier**

Stellite 706 Powder

**Further trade names**

KSPC1004-4

UFI:

MATV-TODA-R001-TKK8

**1.2. Relevant identified uses of the substance or mixture and uses advised against****Use of the substance/mixture**

Welding powder. For industrial purposes only.

**Uses advised against**

The product is only to be used for the intended application.

**1.3. Details of the supplier of the safety data sheet**

Company name:	Deloro Wear Solutions GmbH
Street:	Zur Bergpflege 51 - 53
Place:	D-56070 Koblenz
Telephone:	+49 (261) 80880
E-mail:	wearsolutions@deloro.com
Contact person:	Frau Melanie Arens
E-mail:	wearsolutions@deloro.com
Internet:	<a href="http://www.deloro.com">http://www.deloro.com</a>

**1.4. Emergency telephone number:**

Poison Control Center (Mayence, GER): +49 (0)6131 - 19240 (24h) This safety data sheet is an English translation of the EU safety data sheet and is not suitable for the distribution in a specific country.

**Further Information**

according to Regulation (EC) No. 1907/2006 (amended by Regulation (EU) No 2020/878)

**SECTION 2: Hazards identification****2.1. Classification of the substance or mixture****Regulation (EC) No 1272/2008**

Acute Tox. 4; H302  
Eye Irrit. 2; H319  
Resp. Sens. 1; H334  
Skin Sens. 1; H317  
Muta. 2; H341  
Carc. 1B; H350  
Repr. 1B; H360F  
STOT RE 2; H373  
Aquatic Chronic 4; H413

Full text of hazard statements: see SECTION 16.

**2.2. Label elements****Regulation (EC) No 1272/2008****Hazard components for labelling**

cobalt  
nickel powder

**Signal word:** Danger

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 2 of 11

**Pictograms:****Hazard statements**

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H360F	May damage fertility.
H373	May cause damage to organs through prolonged or repeated exposure.
H413	May cause long lasting harmful effects to aquatic life.

**Precautionary statements**

P260	Do not breathe dust/fume/gas/mist/vapours/spray.
P280	Wear protective gloves/protective clothing and eye protection/face protection.
P301+P312	IF SWALLOWED: Call a POISON CENTER/doctor if you feel unwell.
P302+P352	IF ON SKIN: Wash with plenty of water.
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P501	Dispose of contents/container to an appropriate recycling or disposal facility.

**Special labelling of certain mixtures**

Restricted to professional users.

**2.3. Other hazards**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.  
 This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.  
 This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

**SECTION 3: Composition/information on ingredients****3.2. Mixtures**

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 3 of 11

**Relevant ingredients**

CAS No	Chemical name			Quantity
	EC No	Index No	REACH No	
	Classification (Regulation (EC) No 1272/2008)			
7440-48-4	cobalt			> 50 %
	231-158-0	027-001-00-9		
	Carc. 1B, Muta. 2, Repr. 1B, Acute Tox. 4, Eye Irrit. 2, Resp. Sens. 1, Skin Sens. 1, Aquatic Chronic 4; H350 H341 H360F H302 H319 H334 H317 H413			
7440-47-3	Chromium			25 - 50 %
	231-157-5			
7440-02-0	nickel powder			2,5 - 3 %
	231-111-4	028-002-01-4		
	Carc. 2, Skin Sens. 1, STOT RE 1, Aquatic Chronic 3; H351 H317 H372 H412			
7439-96-5	manganese			0,1 - 1 %
	231-105-1			

Full text of H and EUH statements: see section 16.

**Specific Conc. Limits, M-factors and ATE**

CAS No	EC No	Chemical name	Quantity
	Specific Conc. Limits, M-factors and ATE		
7440-48-4	231-158-0	cobalt	> 50 %
	oral: LD50 = 550 mg/kg		

**SECTION 4: First aid measures****4.1. Description of first aid measures****General information**

In case of persistent symptoms, consult a doctor/physician. Do not breathe dust. Do not get in eyes, on skin, or on clothing. Avoid dust generation. First aider: Pay attention to self-protection!

**After inhalation**

Remove casualty to fresh air and keep warm and at rest. If breathing is irregular or stopped, administer artificial respiration. Where appropriate artificial ventilation. Seek medical help.

**After contact with skin**

Rinse skin with water. Change contaminated clothing. Consult a doctor if symptoms persist.

The melted product can cause severe burns. After skin contact with melted product: 1. quickly cool with water (not ice), 2. do not pull off melted product from skin, 3. burns caused by the melted product must be treated medically.

**After contact with eyes**

In case of contact with eyes, rinse immediately (and under protection of the uninjured eye) with plenty of flowing water for 10 minutes, holding eyelids wide apart. Remove contact lenses. Consult an ophthalmologist.

The melted product can cause severe burns. Rinse immediately carefully and thoroughly with eye-bath or water. Call a physician immediately.

**After ingestion**

Rinse mouth immediately and drink plenty of water. Seek medical advise. Do NOT induce vomiting. Call a physician immediately.

**4.2. Most important symptoms and effects, both acute and delayed**

Harmful if swallowed. May cause an allergic skin reaction. Causes serious eye irritation. May cause allergy or asthma symptoms or breathing difficulties if inhaled. Suspected of causing genetic defects. May cause cancer.

# Safety Data Sheet

according to Regulation (EC) No 1907/2006

## Stellite 706 Powder

Revision date: 09.10.2024

Product code: DWS-029

Page 4 of 11

May damage fertility. May cause damage to organs through prolonged or repeated exposure.

### **4.3. Indication of any immediate medical attention and special treatment needed**

Treat symptomatically.

Respiratory or skin sensitisation.

## **SECTION 5: Firefighting measures**

### **5.1. Extinguishing media**

#### **Suitable extinguishing media**

Co-ordinate fire-fighting measures to the fire surroundings.

#### **Unsuitable extinguishing media**

Chromium: Carbon dioxide (CO<sub>2</sub>).

### **5.2. Special hazards arising from the substance or mixture**

The product is non-flammable. Thermal decomposition can lead to the escape of irritating gases and vapours.

In case of fire may be liberated: Carbon oxides

### **5.3. Advice for firefighters**

In case of fire: Wear self-contained breathing apparatus. Wear personal protection equipment. Do not inhale explosion and combustion gases.

#### **Additional information**

Contaminated fire-fighting water must be collected separately. Dispose of waste according to applicable legislation.

## **SECTION 6: Accidental release measures**

### **6.1. Personal precautions, protective equipment and emergency procedures**

#### **General advice**

Avoid dust generation. Provide adequate ventilation. Avoid contact with skin and eyes. Wear personal protection equipment. Use appropriate respiratory protection.

### **6.2. Environmental precautions**

Do not allow to enter into surface water or drains. Do not allow to enter into soil/subsoil.

### **6.3. Methods and material for containment and cleaning up**

#### **For containment**

Avoid generation of dust.

#### **For cleaning up**

Take up mechanically, placing in appropriate containers for disposal.

### **6.4. Reference to other sections**

Personal protection equipment: see section 8

Handling and storage: see section 7

For waste disposal see section 13.

## **SECTION 7: Handling and storage**

### **7.1. Precautions for safe handling**

#### **Advice on safe handling**

When using do not eat, drink or smoke. Use personal protection equipment. Avoid contact with eyes and skin.

Take off contaminated clothing and wash it before reuse. Do not breathe dust.

#### **Advice on protection against fire and explosion**

Contaminated fire-fighting water must be collected separately.

#### **Advice on general occupational hygiene**

Wash hands before breaks and after work. Do not eat, drink, smoke or sneeze at the workplace. Keep away from food, drink and animal feedingstuffs.

# Safety Data Sheet

according to Regulation (EC) No 1907/2006

## Stellite 706 Powder

Revision date: 09.10.2024

Product code: DWS-029

Page 5 of 11

### 7.2. Conditions for safe storage, including any incompatibilities

#### Requirements for storage rooms and vessels

Keep only in the original container in a cool, well-ventilated place. Keep container tightly closed.

#### Hints on joint storage

Store separately from foodstuff.

### 7.3. Specific end use(s)

Welding powder. For industrial purposes only.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### Occupational exposure limits

CAS No	Substance	ppm	mg/m <sup>3</sup>	fib/cm <sup>3</sup>	Category	Origin
7440-47-3	Chromium metal	-	2		TWA (8 h)	
7440-48-4	Cobalt	-	0.02		TWA (8 h)	
7439-96-5	Manganese (Respirable Fraction)	-	0.05		TWA (8 h)	
7440-02-0	Nickel	-	0.5		TWA (8 h)	
7440-21-3	Silicon Si, total inhalable dust	-	10		TWA (8 h)	
7440-33-7	Tungsten metal	-	5		TWA (8 h)	
		-	10		STEL (15 min)	

#### Biological limit values

CAS No	Substance	Parameter	Value	Test material	Sampling time
7440-48-4	Cobalt	Cobalt	1 µg/L	Blood	End of shift at end of workweek
7440-47-3	Chromium	Total chromium	25 µg/L	Urine	End of shift at end of workweek
7440-02-0	Nickel	Ni	3 µg/L	Urine	After several consecutive working shifts

#### Additional advice on limit values

No exposure limit values are currently available.

### 8.2. Exposure controls



#### Appropriate engineering controls

Ensure adequate ventilation. In case of application in interior spaces proper ventilation/exhaustion must be provided.

#### Individual protection measures, such as personal protective equipment

##### Eye/face protection

Tightly fitting safety glasses with side shields.

##### Hand protection

Tested protective gloves are to be worn: For special purposes, it is recommended to check the resistance to chemicals of the protective gloves mentioned above together with the supplier of these gloves. The glove

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 6 of 11

material has to be impermeable and resistant to the product / the substance / the mixture. When selecting the glove material, observe breakthrough times, permeation rates and degradation.

Suitable material: NBR (Nitrile rubber).

Coating thickness: 0,5 mm

penetration time (maximum wearing period): 480 min

**Skin protection**

Full cover clothing covering arms and legs.

**Respiratory protection**

If technical exhaust or ventilation measures are not possible or insufficient, respiratory protection must be worn. Use suitable breathing apparatus.

Full-/half-/quarter-face masks (EN 136/140), P2, P3, FFP2, FFP3

**Environmental exposure controls**

Do not allow to enter into soil/subsoil. In case of gas escape or of entry into waterways, soil or drains, inform the responsible authorities.

**SECTION 9: Physical and chemical properties****9.1. Information on basic physical and chemical properties**

Physical state:	solid (Powder)
Colour:	metallic
Odour:	odourless
Melting point/freezing point:	1285-1395 °C
Boiling point or initial boiling point and boiling range:	no data available
Flammability:	no data available
Lower explosion limits:	no data available
Upper explosion limits:	no data available
Flash point:	no data available
Auto-ignition temperature:	no data available
Decomposition temperature:	no data available
pH-Value:	no data available
Viscosity / kinematic:	no data available
Water solubility:	insoluble
Dissolution rate:	no data available
Partition coefficient n-octanol/water:	no data available
Dispersion stability:	no data available
Vapour pressure:	no data available
Density:	8,44 g/cm <sup>3</sup>
Relative density:	no data available
Bulk density:	no data available
Relative vapour density:	no data available
Particle characteristics:	no data available

**9.2. Other information****Information with regard to physical hazard classes**

Explosive properties

not explosive.

Self-ignition temperature

Solid:

no data available

Gas:

no data available

Oxidizing properties

Not oxidising.

**Other safety characteristics**

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 7 of 11

Sublimation point: no data available  
 Softening point: no data available  
 Pour point: no data available  
 Viscosity / dynamic: no data available

**Further Information**

no data available

**SECTION 10: Stability and reactivity****10.1. Reactivity**

No dangerous reactivity under regular conditions.

**10.2. Chemical stability**

The product is stable when stored and handled appropriately.

**10.3. Possibility of hazardous reactions**

No dangerous reactions to be expected if used properly.

**10.4. Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources.

**10.5. Incompatible materials**

Oxidizing agents, strong. Acids.

**10.6. Hazardous decomposition products**

When used properly no hazardous products of decomposition are expected. Thermal decomposition can lead to the escape of irritating gases and vapours.

**SECTION 11: Toxicological information****11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008****Acute toxicity**

Harmful if swallowed.

**ATEmix calculated**

ATE (oral) 550,0 mg/kg; ATE (dermal) &gt; 2000 mg/kg; ATE (inhalation vapour) &gt; 20 mg/l; ATE (inhalation dust/mist) &gt; 5 mg/l

CAS No	Chemical name				
	Exposure route	Dose	Species	Source	Method
7440-48-4	cobalt				
	oral	LD50 mg/kg	550	supplier statement	

**Irritation and corrosivity**

Serious eye damage/eye irritation: Causes serious eye irritation.

Skin corrosion/irritation: Based on available data, the classification criteria are not met.

**Sensitising effects**

May cause allergy or asthma symptoms or breathing difficulties if inhaled. (cobalt)

May cause an allergic skin reaction. (cobalt; nickel powder)

**Carcinogenic/mutagenic/toxic effects for reproduction**

Suspected of causing genetic defects. (cobalt)

May cause cancer. (cobalt)

May damage fertility. (cobalt)

**STOT-single exposure**

Based on available data, the classification criteria are not met.

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 8 of 11

**STOT-repeated exposure**

May cause damage to organs through prolonged or repeated exposure. (nickel powder)

**Aspiration hazard**

Based on available data, the classification criteria are not met.

**11.2. Information on other hazards****Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to humans as no components meets the criteria.

**SECTION 12: Ecological information****12.1. Toxicity**

May cause long lasting harmful effects to aquatic life.

**12.2. Persistence and degradability**

No further data available.

**12.3. Bioaccumulative potential**

No further data available.

**12.4. Mobility in soil**

No further data available.

**12.5. Results of PBT and vPvB assessment**

The substances in the mixture do not meet the PBT/vPvB criteria according to REACH, annex XIII.

**12.6. Endocrine disrupting properties**

This product does not contain a substance that has endocrine disrupting properties with respect to non-target organisms as no components meets the criteria.

**12.7. Other adverse effects**

No data available.

**SECTION 13: Disposal considerations****13.1. Waste treatment methods****Disposal recommendations**

According to EAKV, allocation of waste identity numbers/waste descriptions must be carried out in a specific way for every industry and process. Dispose of waste according to applicable legislation.

**Contaminated packaging**

Dispose of waste according to applicable legislation.

**SECTION 14: Transport information****Land transport (ADR/RID)**

- 14.1. UN number or ID number:**  
**14.2. UN proper shipping name:**  
**14.3. Transport hazard class(es):**  
**14.4. Packing group:**

No dangerous good in sense of this transport regulation.  
 No dangerous good in sense of this transport regulation.  
 No dangerous good in sense of this transport regulation.  
 No dangerous good in sense of this transport regulation.

**Inland waterways transport (ADN)**

- 14.1. UN number or ID number:**  
**14.2. UN proper shipping name:**  
**14.3. Transport hazard class(es):**  
**14.4. Packing group:**

No dangerous good in sense of this transport regulation.  
 No dangerous good in sense of this transport regulation.  
 No dangerous good in sense of this transport regulation.  
 No dangerous good in sense of this transport regulation.

**Marine transport (IMDG)**

- 14.1. UN number or ID number:**  
**14.2. UN proper shipping name:**

No dangerous good in sense of this transport regulation.  
 No dangerous good in sense of this transport regulation.



**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 9 of 11

**14.3. Transport hazard class(es):** No dangerous good in sense of this transport regulation.**14.4. Packing group:** No dangerous good in sense of this transport regulation.**Air transport (ICAO-TI/IATA-DGR)****14.1. UN number or ID number:** No dangerous good in sense of this transport regulation.**14.2. UN proper shipping name:** No dangerous good in sense of this transport regulation.**14.3. Transport hazard class(es):** No dangerous good in sense of this transport regulation.**14.4. Packing group:** No dangerous good in sense of this transport regulation.**14.5. Environmental hazards**

ENVIRONMENTALLY HAZARDOUS: No

**14.6. Special precautions for user**

No special precautions known.

**14.7. Maritime transport in bulk according to IMO instruments**

not applicable

**SECTION 15: Regulatory information****15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****EU regulatory information**

Restrictions on use (REACH, annex XVII):

Entry 3, Entry 27, Entry 28, Entry 65, Entry 75

Information according to Directive Not subject to 2012/18/EU (SEVESO III)

2012/18/EU (SEVESO III):

**Additional information**

Regulation (EC) No. 1005/2009 on substances that lead to the depletion of the ozone layer: not applicable

Regulation (EC) No. 648/2004 [Detergents regulation]: not applicable

Regulation (EC) No 2019/1021 on persistent organic pollutants: not applicable

Regulation (EC) No 649/2012 of the European Parliament and of the Council concerning the export and import of dangerous chemicals: This mix contains no chemicals that are subject to the export notification procedures (annex 1).

This mixture contains the following substances of very high concern (SVHC) which are included in the Candidate List according to Article 59 of REACH: none

This mixture contains the following substances of very high concern (SVHC) which are subject to authorisation according to Annex XIV of REACH: none

**National regulatory information**

Employment restrictions: Observe restrictions to employment for juveniles according to the 'juvenile work protection guideline' (94/33/EC). Observe employment restrictions under the Maternity Protection Directive (92/85/EEC) for expectant or nursing mothers. Observe employment restrictions for women of child-bearing age.

Water hazard class (D): 3 - highly hazardous to water

**Additional information**

Observe in addition any national regulations!

**15.2. Chemical safety assessment**

Chemical safety assessments for substances in this mixture were not carried out.

**SECTION 16: Other information****Changes**

Version 1,00 - 09.10.2024 - first creation

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 10 of 11

**Abbreviations and acronyms**

Acute Tox: Acute toxicity

Eye Irrit: Eye irritation

Resp. Sens: Respiratory sensitisation

Skin Sens: Skin sensitisation

Muta: Germ cell mutagenicity

Carc: Carcinogenicity

Repr: Reproductive toxicity

STOT RE: Specific target organ toxicity - repeated exposure

Aquatic Chronic: Chronic aquatic hazard

ADR: Accord européen sur le transport des marchandises dangereuses par Route (European Agreement concerning the International Carriage of Dangerous Goods by Road)

BImSchV (Fed.Imm.Prot.Act): Directive on the Implementation of the Federal Immission Protection Act

CAS: Chemical Abstracts Service

DIN: Norm of the Deutsche Institut für Normung (German Institute for Standardization)

EC: Effective Concentration

EG: European Community (Europäische Gemeinschaft)

EN: European Norm

IATA: International Air Transport Association

IBC Code: International Code for the Construction and Equipment of ships carrying Dangerous Chemicals in Bulk

ICAO: International Civil Aviation Organization

IMDG: International Maritime Code for Dangerous Goods

ISO: Norm of the International Standards Organization

CLP: Classification, Labeling, Packaging

IUCLID: International Uniform Chemical Information Database

LC: Lethal concentration

LD: Lethal dose

log Kow: Octanol/water partition coefficient

MARPOL: Maritime Pollution Convention = Convention for the Prevention of Maritime Pollution from Ships

OECD: Organisation for Economic Co-operation and Development

PBT: Persistent, bio-cumulative, toxic

RID: Regulation Concerning the International Transport of Dangerous Goods by Rail

TRGS: Technische Regeln für Gefahrstoffe

UN: United Nations

VOC: Volatile Organic Compounds

vPvB: very persistent and very bio-cumulative

VwVwS: Administrative Regulation for Water Pollutants

WGK: German Water Hazard Class

GHS: Globally Harmonized System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

DNEL: Derived No Effect Level

PNEC: Predicted No Effect Concentration

TLV: Threshold Limiting Value

STOT: Specific Target Organ Toxicity

AwSV: Ordinance on Installations for Handling Substances Hazardous to Water

**Safety Data Sheet**

according to Regulation (EC) No 1907/2006

**Stellite 706 Powder**

Revision date: 09.10.2024

Product code: DWS-029

Page 11 of 11

**Classification for mixtures and used evaluation method according to Regulation (EC) No 1272/2008 [CLP]**

Classification	Classification procedure
Acute Tox. 4; H302	Calculation method
Eye Irrit. 2; H319	Calculation method
Resp. Sens. 1; H334	Calculation method
Skin Sens. 1; H317	Calculation method
Muta. 2; H341	Calculation method
Carc. 1B; H350	Calculation method
Repr. 1B; H360F	Calculation method
STOT RE 2; H373	Calculation method
Aquatic Chronic 4; H413	Calculation method

**Relevant H and EUH statements (number and full text)**

H302	Harmful if swallowed.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H341	Suspected of causing genetic defects.
H350	May cause cancer.
H351	Suspected of causing cancer.
H360F	May damage fertility.
H372	Causes damage to organs through prolonged or repeated exposure.
H373	May cause damage to organs through prolonged or repeated exposure.
H412	Harmful to aquatic life with long lasting effects.
H413	May cause long lasting harmful effects to aquatic life.

**Further Information**

The information given in this safety data sheet is to describe the product's safety regulations. It is not for guaranteeing certain characteristics and is based on today's knowledge. The safety data sheet was generated upon information of pre-suppliers by:

assesio AG, Ottostraße 1, 63741, Aschaffenburg, Germany

Phone: +49 (0)6021 - 1 50 86-0, Fax: +49 (0)6021 - 1 50 86-77, E-Mail: eu-sds@assesio.eu, www.assesio.eu

*(The data for the relevant ingredients were taken respectively from the last version of the sub-contractor's safety data sheet.)*